

# XENON

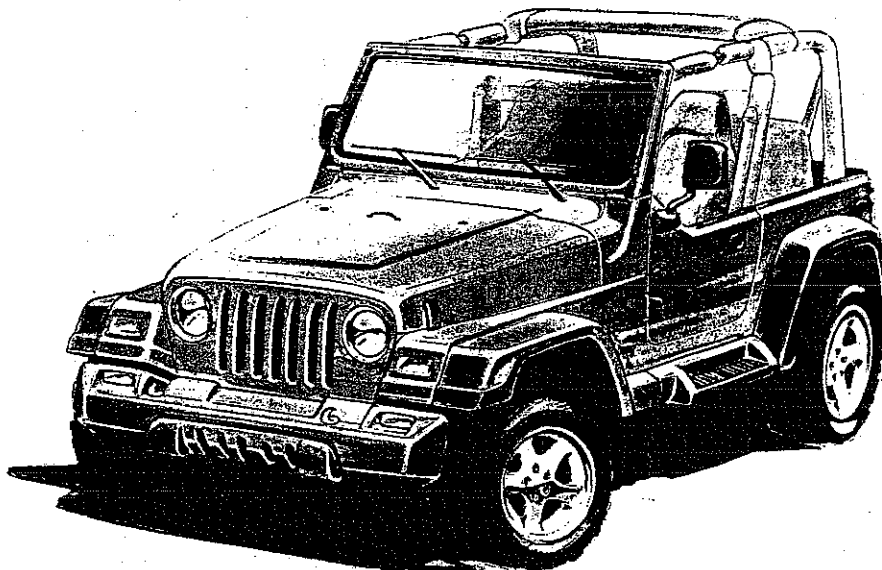
BODY STYLING KITS • *Sport Flares*

**AMERICAN BEST CAR PARTS, INC.**  
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Part No. 8300

Fender Flare Kit (6 pieces)

**1997-06 JEEP TJ WRANGLER**  
**(Front flare extensions do not fit on the Sahara Model)**



**PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING**

**XENON PROVIDES COMPLETE INSTRUCTIONS AND IN MOST CASES SPECIFIC HARDWARE, 3M TAPE, SCREWS AND SPECIALIZED BRACKETS OR BRACES. THE LIST OF HARDWARE PROVIDED IS LISTED ON PAGE TWO OF THE INSTRUCTIONS- BEFORE STARTING VERIFY THAT THEY ARE INCLUDED.**

**TOOLS & MATERIALS REQUIRED: Drill, 1/4" drill bit, socket wrenches, phillips screwdriver, #7447 Scotch-Brite pads, sandpaper, TING**

**THERE ARE FOUR PHASES TO THE INSTALLATION:**

- 1) REMOVAL OF FACTORY PARTS THAT INTERFERE WITH THE INSTALLATION AND TEST FIT**
- 2) PREPARATION OF PARTS FOR PAINT AND PAINTING**
- 3) INSTALLATION OF THE 3M TAPE TO THE INSIDE OF OUR PARTS (if applicable)**
- 4) INSTALLATION OF THE PARTS**

**PHASE 1) Remove the 4 stock flares and the front flare extensions and save ALL hardware**

**Test fit all Xenon parts to verify excellent fit**

**Verify that you did receive the correct 6 parts by comparing the part numbers embossed on the inside of the parts to the list of parts at the end of these instructions**

**If our parts are not going to be painted proceed to Phase 4**

## PHASE 2) PREPARATION OF PARTS FOR PAINT AND PAINTING

- CLEAN the paintable surfaces and tape ledge w/ water, one of the cleaner listed and #7447 scotch-brite pads. Our parts have a wax based mold release and when the parts have been properly cleaned they will be a dull gray color(not shining & black).
- SAND the edges of the parts as needed.
- FILL any slight surface imperfections or pin holes w/ "Evercoat" glazing putty
- SAND all paintable surfaces w/ 320 wet sandpaper- rinse well- let parts dry
- PRIME the parts with a CATALYZED primer such as Dupont's "Europrimer"
- SAND with 600 sandpaper
- PAINT part following manufacture's process and procedures
- NEVER "Oven heat" or dry our parts above 140F & support well while painting & drying.

**NOTE: Acetone and MEK (Methyl Ethyl Ketone) can usually be purchased at hardware stores. Scotch-brite #7447, glazing putty and Ting can normally be purchased from automotive paint supply stores. TSP is usually available at your local grocery store. "Pro-bond" can be obtained from Dawn Enterprises, Las Vegas, NV. (800-845-7177)**

**FOR FENDER FLARES- If you desire a non-gloss black paint finish you might consider DUPONT "Black vinyl" paint, #305 Medium**

## PHASE 3) INSTALLATION OF THE 3M TAPE (if applicable)

- WIPE tape ledge twice with Acetone or MEK
- CLEAN & SCRATCH the tape ledge w/ #7447 pad that has been slightly soaked in acetone or MED. When dry the surface will be a dull gray color and appear to be scratched. Once again wipe with Acetone or MEK, allow to dry
- APPLY the tape, making sure to pull it slightly, V cut as necessary going around curved areas and PRESS the tape on with the handle part of sissors.
- ALLOW the part to set with the tape applied for an hour or more-this will help the curing process of the tape adhesive.

## PHASE 4) INSTALLATION OF THE PART(S)

- Using the factory bolts install the Xenon fender flares just like the factory flares.
- Install orange running light removed from the stock front flare using the factory hardware.
- Where indicated on the back of the part drill 3- 1/4" holes in the flare extensions(2) and install using the stock hardware

*If you choose to install our parts such as fender flares without paint WE ONLY RECOMMEND the protective use of "303 Protectant". To locate a source contact: 303 Products, Palo Cedro, Ca. 96073, Phone 1-916-549-5617 Fax 1-916-549-5577 Wash first with "Simple green".*

**HARDWARE PROVIDED: None provided**

**FOR PART NUMBER(S):**

**Date: December 17, 1996**

**8301, 8301RT, 8302, 8202LT, 8303, 8304(Kit 8300, 6 pieces)**