



INSTALLATION INSTRUCTIONS ATV BUMPER Part Number: 68766 Application: '04 Honda Rancher

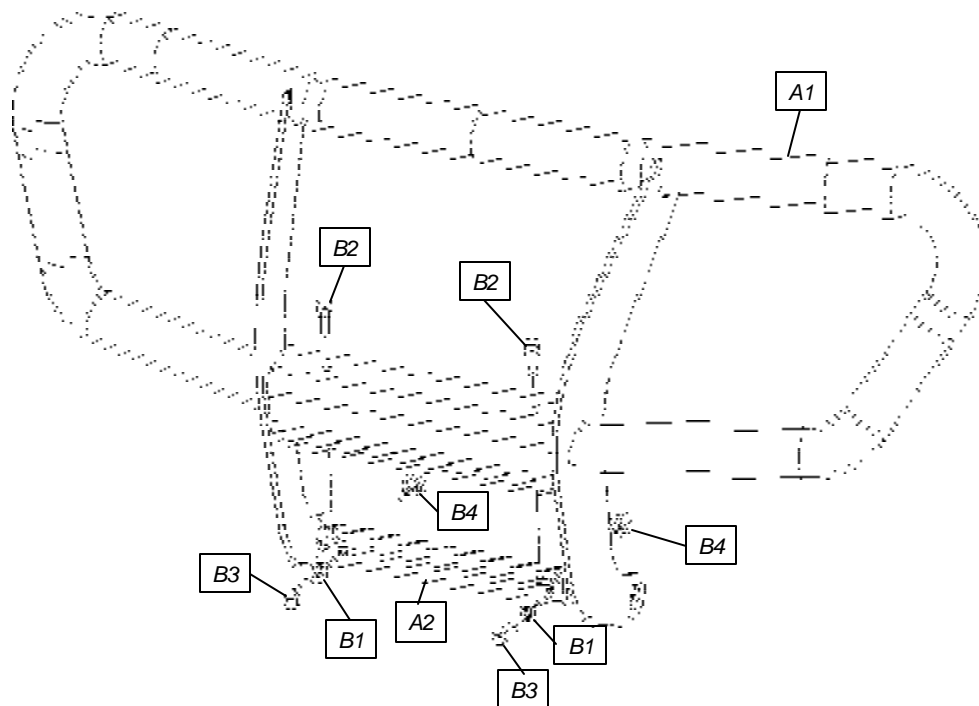
As you read these instructions, you will see **NOTES**, **CAUTIONS**, and **WARNINGS**. Each message has a specific purpose. **NOTES** are additional information to help you complete a procedure. **CAUTIONS** are safety messages that indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. A **CAUTION** may also be used to alert against unsafe practice or possible equipment damage. **WARNINGS** are safety messages that indicate a potentially hazardous situation, which, if not avoided could result in serious injury. **CAUTIONS** and **WARNINGS** identify the hazard, indicate how to avoid the hazard, and advise of the probable consequence of not avoiding the hazard. **PLEASE WORK SAFELY!**

I. Parts List

<u>Ref</u>	<u>Description</u>	<u>Qty</u>
A1	Rancher Bumper	1
A2	Mounting Bracket	1
B1	1/4" lock washer	2
B2	1/4-20 x .75" bolt	2
B3	6mm x 1.0mm x 25mm bolt	2
B4	Spacer	2

II. Tools Required

- Ratchet
- Sockets: 10mm, 12mm, 7/16"
- Allen Wrenches: 5mm



III. Rancher Bumper Installation

1. Remove the two front fasteners securing the plastic fascia to the bottom of the ATV rack, figure 1. These fasteners will be replaced with new fasteners that came in the kit.
2. Remove the two side 8mm bolts holding the front skidpan into position, figure 1. These fasteners will be reused in the installation of the bumper.

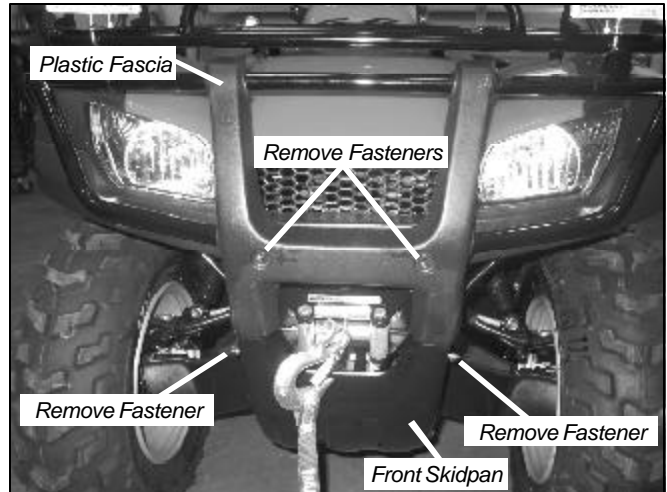


Figure 1 Remove Fasteners

3. Before placing the mounting bracket into position onto front plastic fascia, slide the two spacers between the front plastic fascia and the mounting bracket. Secure the mounting bracket with the two 6mm x 1.0mm x 25mm bolt and 1/4" lock washers supplied in the kit. Tighten the bolts to a recommended torque of 7 ft-lb (10 N-m).

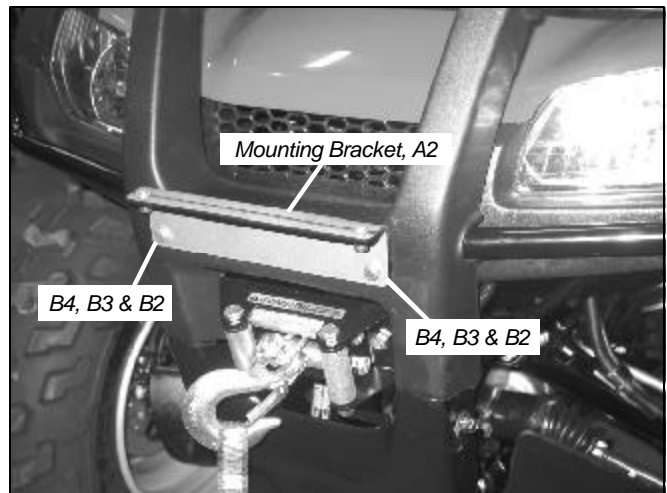


Figure 2 Secure Mounting Bracket

4. Place the bumper onto the mounting bracket and install the two 1/4-20 x .75" bolts supplied in the kit. Do not tighten at this time.
5. Reinstall the two 8mm bolts that were removed in step 2. Tighten all fasteners to a recommended torque of:

1/4-20 bolts: 5 ft-lb (7 N-m)
8mm bolts: 16 ft-lb (22 N-m)

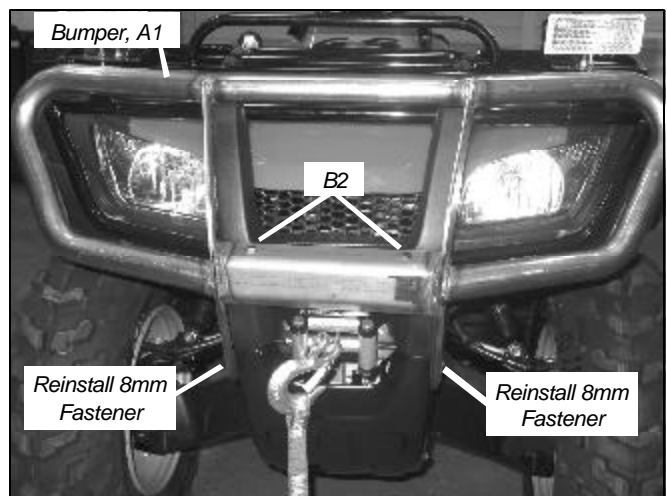


Figure 3 Secure Rancher Bumper