



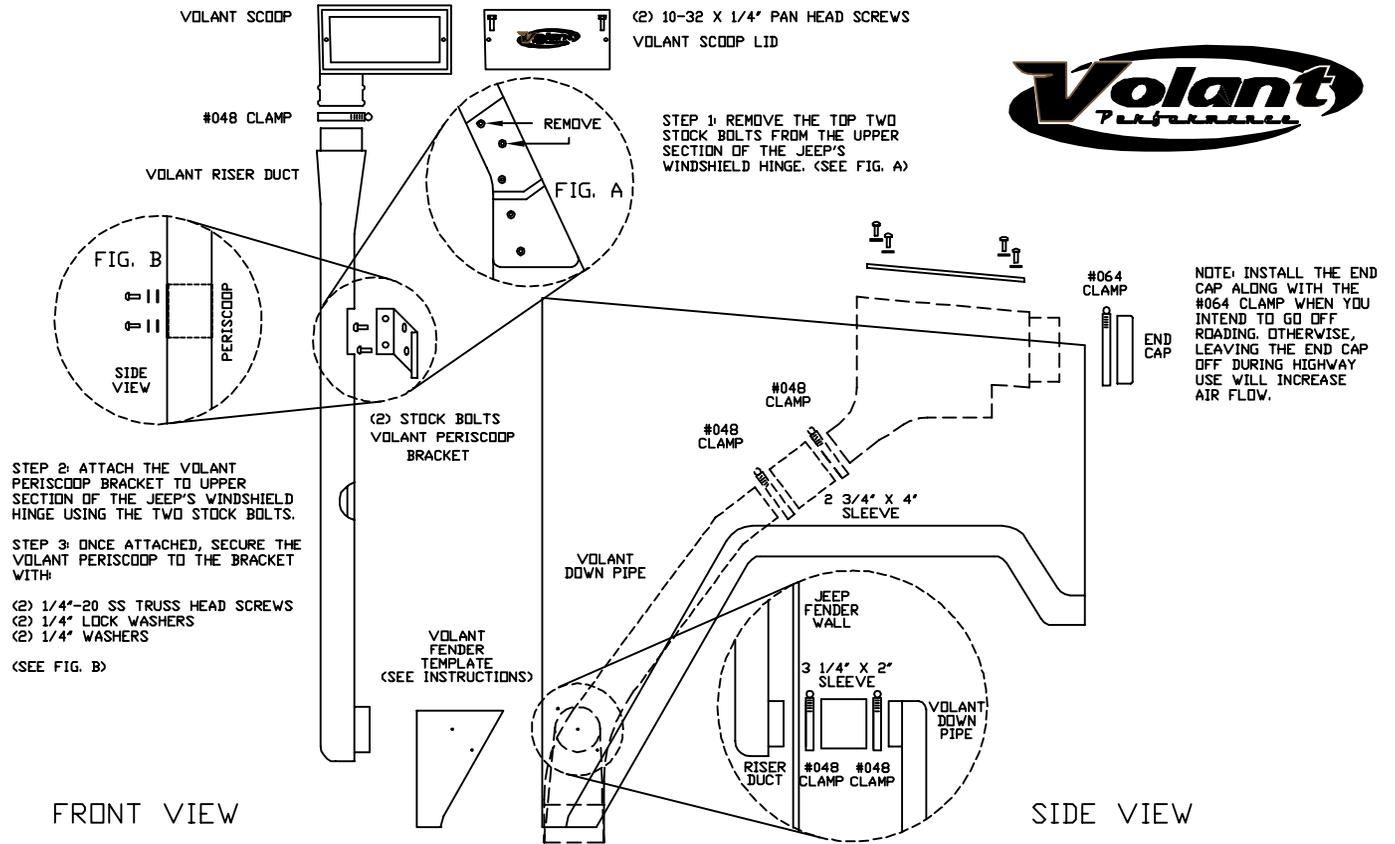
8759 Lion Street
 Rancho Cucamonga, CA 91730
 (909) 476-7225 TECH SUPPORT
 (909) 476-1491 FAX
 www.volantperformance.com

INSTALLATION INSTRUCTIONS
PART NO.
37640

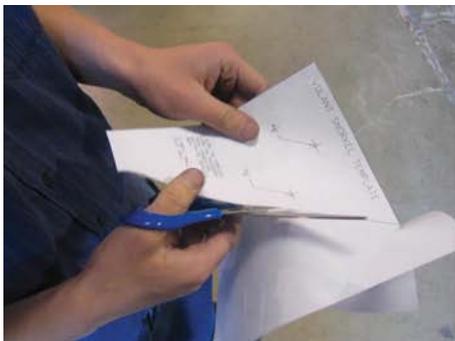
TOOLS NEEDED FOR INSTALL:

1. FLATHEAD SCREWDRIVER
2. 10 MM SOCKET
3. RATCHET
4. 10/32 SOCKET

37640 PARTS LIST			
1	VOLANT SCOOP	1	3 1/4" X 2" SLEEVE
1	VOLANT SCOOP LID	2	10-32 X 1/4" PAN HEAD SCREWS
1	VOLANT RISER DUCT	2	1/4"-20 SS TRUSS HEAD SCREWS
1	VOLANT DOWN PIPE	2	1/4" LOCK WASHERS
5	#048 CLAMPS	2	1/4" WASHERS
1	#064 CLAMP	1	VOLANT PERISCOOP BRACKET
1	2 3/4" X 4" SLEEVE	1	VOLANT FENDER TEMPLATE



APPLICATION GUIDE PART NO. 37640				RECOMMENDED SERVICE PART NUMBERS		READ INSTRUCTIONS THOROUGHLY BEFORE DISASSEMBLING. DO NOT SKIP ANY STEPS. ANY QUESTIONS ON A VOLANT KIT MAY BE REFERRED TO OUR TECH SUPPORT LINE AT (909) 476-7225 OR VISIT OUR WEBSITE AT WWW.VOLANTPERFORMANCE.COM
MY 1997-2006	MAKE JEEP	MODEL WRANGLER	ENG. 4.0L	VOLANT REPLACEMENT FILTER	5113	
				AIR FILTER CLEANER KIT	5100	



1. Cut out the template along the dotted line with a pair of scissors.



2. Align template along the side base of the jeeps passenger fender. Tape the template to the fender.



3. Once the template is lined up and taped to the fender, drill two 1/8" pilot holes as noted on the template.



4. Remove the template from the fender. Drill a 3" hole with a hole saw on the top 1/8" pilot hole and a 3/8" hole with a drill bit on the lower pilot hole.



5. Remove the two top counter sink bolts from the front windshield bracket with a torx key #40 Note: In order to loosen the bolts, tap them lightly with a hammer to loosen the Loc-tite.



6. Place the 3" X 3" sleeve on the small opening of the Volant down pipe and the 3/4" X 2" sleeve on the other end of the short snorkel..



7. Attach the short snorkel onto the filter box by running it from underneath the vehicle and work your way up to the filter box and align the sleeve to the 3" hole on the fender.



8. Clamp both ends of the 3" sleeve with two of the four #48 clamps to hold the Volant down pipe to the bottom of the filter box.



9. Bolt the Volant periscope bracket onto the windshield bracket using the stock counter sink bolts.



10. Screw the 1/4" -20 set screw using a 1/8" Allen key to the molded insert on the right side of the opening of the Volant riser duct.



11. Insert the 3" opening of the Volant riser duct into the hole on the fender and into the sleeve. Clamp both ends of the sleeve with two #48 clamps using a 5/16" nut driver. With the 1/4" washer, lock washer and nut bolt the set screw to the vehicle from the inside of the fender and tighten with a 7/16" open wrench. Note: This will need two people.



12. Mount the Volant riser duct to the bracket and bolt the Volant riser duct to the bracket using the two 1/4"-20 ss truss head screws and tighten with a 5/32" Allen key.



13. Once the Volant Periscope is mounted and bolted on the vehicle place the Volant Scoop to the top of the Volant riser duct and clamp it down with a 5/16" nut driver key.

WARNING: OVER TIGHTENING HARDWARE MAY ALTAR THE INTEGRITY OF THE VOLANT AIR INTAKE SYSTEM.

BEFORE ROAD TESTING

1. Start engine, leaving the transmission in park and securing the parking brake.
2. Make sure to look and listen for any unusual noises or air leaks. Repair problems if needed.
3. Once completed it will be necessary to check periodically for realignment and tightening of all connections.
4. Once all tests are completed, enjoy the performance of your new Volant Air Intake System.

CARE AND CLEANING

Check the cotton reusable filter periodically and remove any excessive dirt build-up by tapping the filter on the ground and brushing off the loosened dirt. Clean the filter by using Volant's Filter Recharger Kit. Volant's Filter Recharger Kit is designed to restore original air flow. Re-oil every 10,000 miles without cleaning to improve filtering in sand and dirt. Clean only when dirt is very excessive or 50,000 miles.