



## J972RKR AND J042RKR INSTALLATION INSTRUCTIONS



### Hardware Kit Contains:

This part uses factory hardware.

### Recommended Tools:

1/2" Drive Ratchet  
1 1/16" Socket  
1/2" Drive Torque Wrench

**Please read each step completely before attempting installation.**

- Step 1: Remove the factory body bolts with the rubber body mounts located in the area where the Rock-Rails are to be installed.  
NOTE: There are three per side.
- Step 2: Once removed and leaving one of the body bolts and rubber body mounts in tact, remove two of the body rubbers from the remaining two body bolts.
- Step 3: Locate the barrel mounts on the N-FAB Rock-Rail. Put two of the rubber body mounts on top of the front two barrel mounts.
- Step 4: Hold the Rock-Rail up to the underside of your vehicle. The extended barrel mount of the Rock-Rail goes toward, and is closest to, the front of the Jeep.
- Step 5: The barrel mounts will align with the body buckets on the frame. Take two of the body bolts without the rubbers - the bolts will extend through the barrels on the Rock-Rail and through the rubbers on the body. Lightly thread them on but leave them loose so that the Rock-Rail is hanging in the proper position.
- Step 6: The mounting position closest to the rear tire is a trough that the bolt and body rubber will fit on top of. Thread this bolt in. Once started and the part looks properly aligned, tighten this bolt to 25 ft. lbs. using your torque wrench.
- Step 7: Tighten the remaining bolts to the front two barrel positions that were left loose. Tighten to 25 ft. lbs.
- Step 8: Repeat this process on the opposite side.
- Step 9: If you have detachable steps (part# JPTS32) you can bolt on one per side at this time.

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**For Technical Support Please Call 281-880-6322**

**N-FAB Inc. • 14925 Stuebner Airline Rd. Suite 207 • Houston, TX 77069**