

## **FAL Aluminum Shroud Kit**

## **Assembly & Installation Instructions**

- **1.** Drill mounting holes in the shroud, then attach the fan(s) (not included) to the shroud. See *Diagrams A, B,* and *C*.
- **2.** Prepare the radiator for shroud installation by clearing the core surface (see *Diagram D*).
- **3.** Find the rubber strips included in the kit and trim 2 strips to the length of the shroud. These will be used between the shroud and radiator to isolate vibration (see *Diagram D*).
- 4. The shroud can be mounted to the radiator by using the flanges between your radiator tanks. Place the shroud over the flanges. Using the holes in the aluminum shroud as a template, mark and drill holes through the flanges on your radiator. It may be helpful to have a friend hold the shroud while you mark and drill the holes. NOTE: Use caution when drilling the mounting holes. Do not drill into the radiator core!
- **5.** Attach the fan and shroud assembly to the radiator using the small #10 screws, washers, and lock nuts as shown (see *Diagram D*). *NOTE: Be sure to use the rubber cushioning strips between the shroud and radiator as shown!*
- **6.** Follow the manufacturer's wiring instructions for the fan.







